



## ODORIZING SYSTEMS

# DESIGN PHILOSOPHY

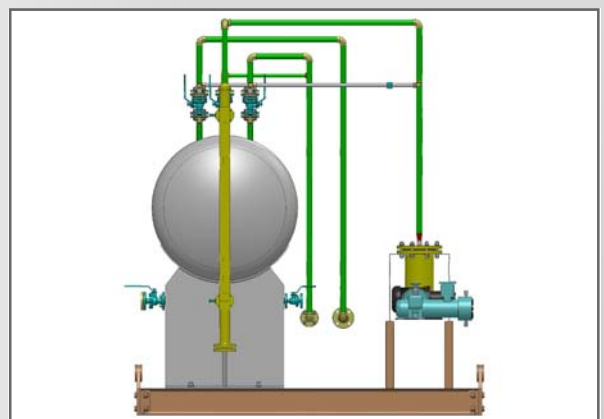
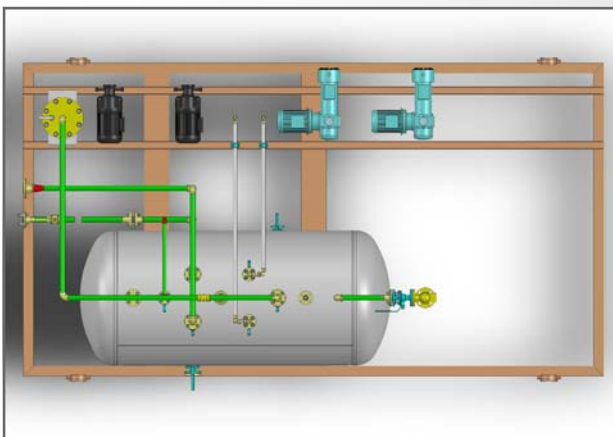
In accordance to different national and international regulation, SITES offers standard odorizing systems, these systems also take into account special operating data and those operating conditions on site.

Using this data as a basis, SITES builds odorizing system systems for odorizing the following gases and gas mixtures:

- Natural Gas
- Liquefied Gas
- Biogas
- Technical Gases

The main components of this type of systems are :

- Tank with capacity of the tank from 25 liters to 10,000 liters
- Level Indicator for calibration purposes
- Diaphragm pumps
- Control Panel or Control Cabinet



# ODORISING OF NATURAL GAS

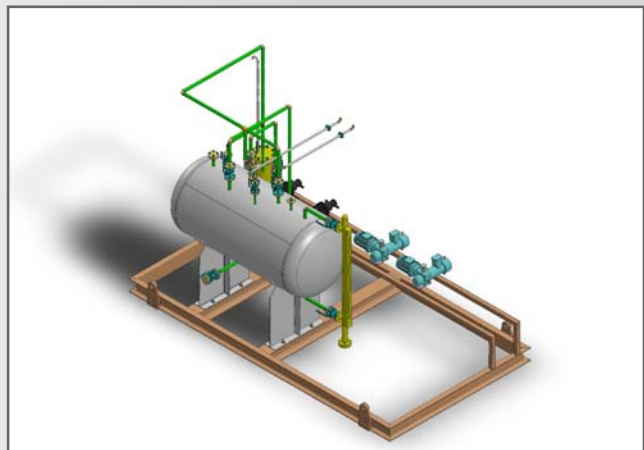
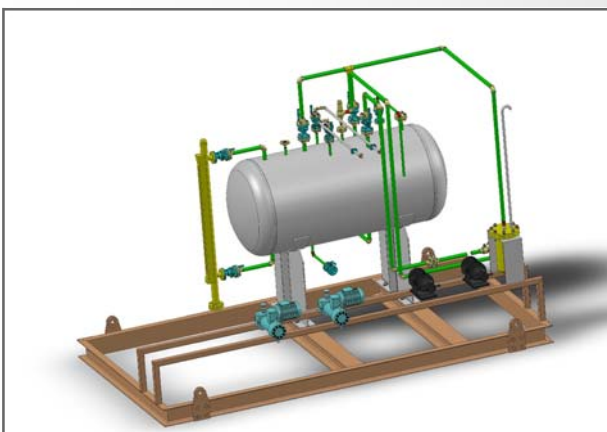
Natural gas has no smell and is highly explosive, regulations require odorization in exact quantities, in order to detect every leak, no matter how slight, during distribution, reloading or transport.

Therefore natural gas must be processed with absolutely leakproof systems.

SITES offer odorizing dosing packages complete with storage tanks for odorizing product and all necessary tools to avoid any ambient contamination.

Our customized system are built with special design, such as:

- ATEX design
- ASME VIII compliant
- Stainless Steel Pan
- Flow Meter
- Integration with existing systems
- Monitoring and Controlling with remotely controlled



**CERTIFICATE OF APPROVAL**

This is to certify that the Quality Management System of:

**SITES S.r.l.  
Via Trento, 82  
22070 Fenegrò (Como) – Italia**

has been approved by Lloyd's Register Quality Assurance to the following Quality Management System Standards:

**ISO 9001:2008**

The Quality Management System is applicable to:

**Engineering, manufacturing, assembly and assistance of gas, air, oil and gas treatment plants for petrochemical and energy companies.**


This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

Approval Certificate  
No: LRC 6009580/QMS/U/EN

Original Approval: 2<sup>nd</sup> June 2010

Current Certificate: 14<sup>th</sup> June 2016

Certificate Expiry: 14<sup>th</sup> September 2018

  
Issued by: Lloyd's Register Quality Assurance Italy Srl  
for and on behalf of Lloyd's Register Quality Assurance Limited



This document is subject to the provision below  
Via Cadorna, 69 20090 Vimodrone (MI)  
For and on behalf of 1 Trinity Park, Bickenhill Lane, Birmingham, B37 7ES, - United Kingdom.  
This approval is granted in accordance with the UKAS assessment and certification procedures and controlled by UKAS.  
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**CERTIFICATE SCHEDULE**

**SITES S.r.l.  
Via Trento, 82  
22070 Fenegrò (Como) – Italia**

**Locations**

Via Trento, 82  
22070 Fenegrò (Como) – Italia

Via Milano, 74 b  
22070 Bregnano (Como) - Italia

**Activities**

Engineering, project management, manufacturing and assembly and assistance of electrical panels, control and power panels for petrochemical and energy companies. Prefabrication of steel structures.

Engineering, project management, manufacturing and assembly of gas, air, oil and gas equipment for petrochemical and energy companies. Technical assistance activities.

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